

### MIRAI COLD 15

**MIRAI Cold 15** - operates in a open cycle configuration supplying air directly to the chamber. Open cycle machines are most used for applications such as:

- » **biological/pharma storage** » **whole-body cryotherapy**
- » **metal hardening** » **climate testing**
- » **food storage**

### SNOW CATCHER

Our open cycle machines are supplied with a Snow Catcher. A revolutionary **Humidity Extraction Device (HED)** which traps the humidity from the air in the chamber and extracts it mechanically. There is no need for evaporators and fans inside the chamber. Defrost procedures are not required with HED solution.

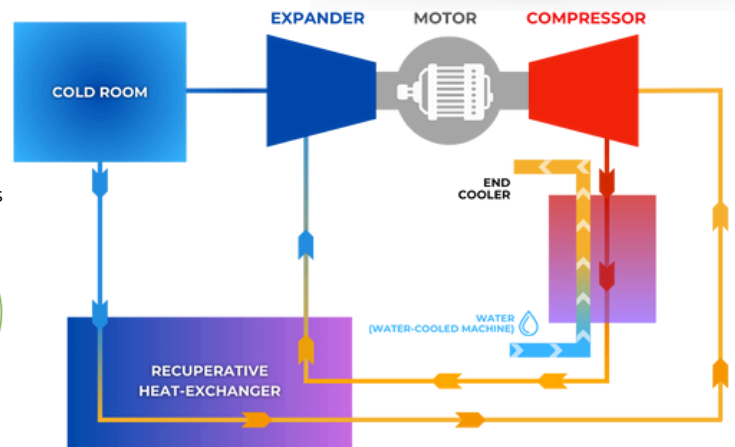
### CERTIFICATION

MIRAI Cold 15 is CE certified by respected European certification organization. CE certification covers:

- » **Low voltage directive** (LVD) 2014/35/EU
- » **Machinery directive** (MD) 2006/42/EC
- » **Pressure equipment directive** (PED) 2014/68/EU, Module A2
- » **Electromagnetic compatibility directive** (EMC) Directive 2014/30/EU

### AIR-CYCLE TECHNOLOGY

The technology is based on the heating capability of air (R729) during compression and cooling down during the expansion process. Repetition of compression and expansion cycles allows to reach and maintain ultra-low temperatures down to -160 °C.

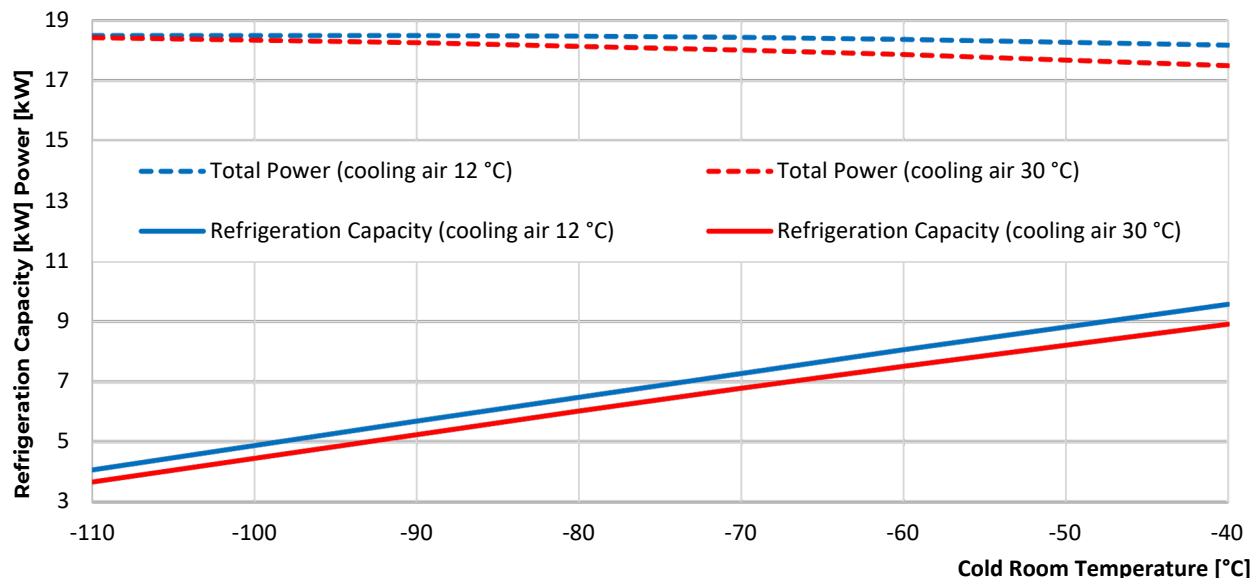


### MAIN ADVANTAGES

- OPERATING STABILITY**
  - Stable continuous operation
  - Stable loads on cooling water and power grid
- REDUCED OPERATING COSTS**
  - Long equipment lifecycle
  - Low maintenance
- AIR AS REFRIGERANT**
  - 0 GWP, 0 ODP, and 0 TFA
  - Environmentally friendly
  - Refrigerant free of charge
- TEMPERATURE STABILITY**
  - Frequency inverter allows maintaining 0.5 K accuracy
- NO VIBRATION OR NOISE**
  - Turbo-compressor design reduces noise and vibrations
- OIL-FREE**
  - No oil in the system
  - Reduced maintenance costs
  - Reduced operation costs
- ENERGY EFFICIENCY**
  - Energy recovery
  - Automatic RPM control
- SAFE SOLUTION**
  - No chemically active substances
  - No risk of fire or explosion
- LEGISLATIVE COMPLIANCE**
  - Compliance with all international standards / regulations
  - No special safety requirements

### COOLING CAPACITY

Cooling capacity of **MC 15 O/A**, at an inlet air temperature of 12°C and 30°C  
*Data may differ depending on application design and specific operation conditions unable to predict.*



### TECHNICAL SPECIFICATIONS

#### AIR CYCLE

TEMPERATURE RANGE	From -40°C to -110°C		
REFRIGERATION CAPACITY AT SET POINT*	-40°C	-70°C	-110°C
	9.58 kW	7.29 kW	4.08 kW
REFRIGERANT	Natural Air (R729)		
COMPRESSOR	Mirai Turbo-Compressor (air-cooled)		
ROTATION SPEED	Maximum 55 000 rpm		
RATED MOTOR POWER	15 kW		
COMPRESSOR OUTLET PRESSURE	Maximum 1.2 bar		
AIR SUPPLY TO THE COOLING CHAMBER	From 360 to 1200 kg/h		
HYDRAULIC RESISTANCE OF ALL EQUIPMENT INTEGRATED BETWEEN <b>RM</b> CONNECTING PIPING AND COOLING CHAMBER	Maximum 2000 Pa		

#### COOLING AIR

AIR MASS FLOW RATE	Minimal 1800 m <sup>3</sup> /h
ALLOWED PRESSURE ON AIR INLET	Maximum 4 bar
COOLING AIR TEMPERATURE RANGE	From -30°C to +30°C**
CONNECTION SIZE COOLING AIR in   out	DN200   DN200

#### GENERAL TECHNICAL SPECIFICATION

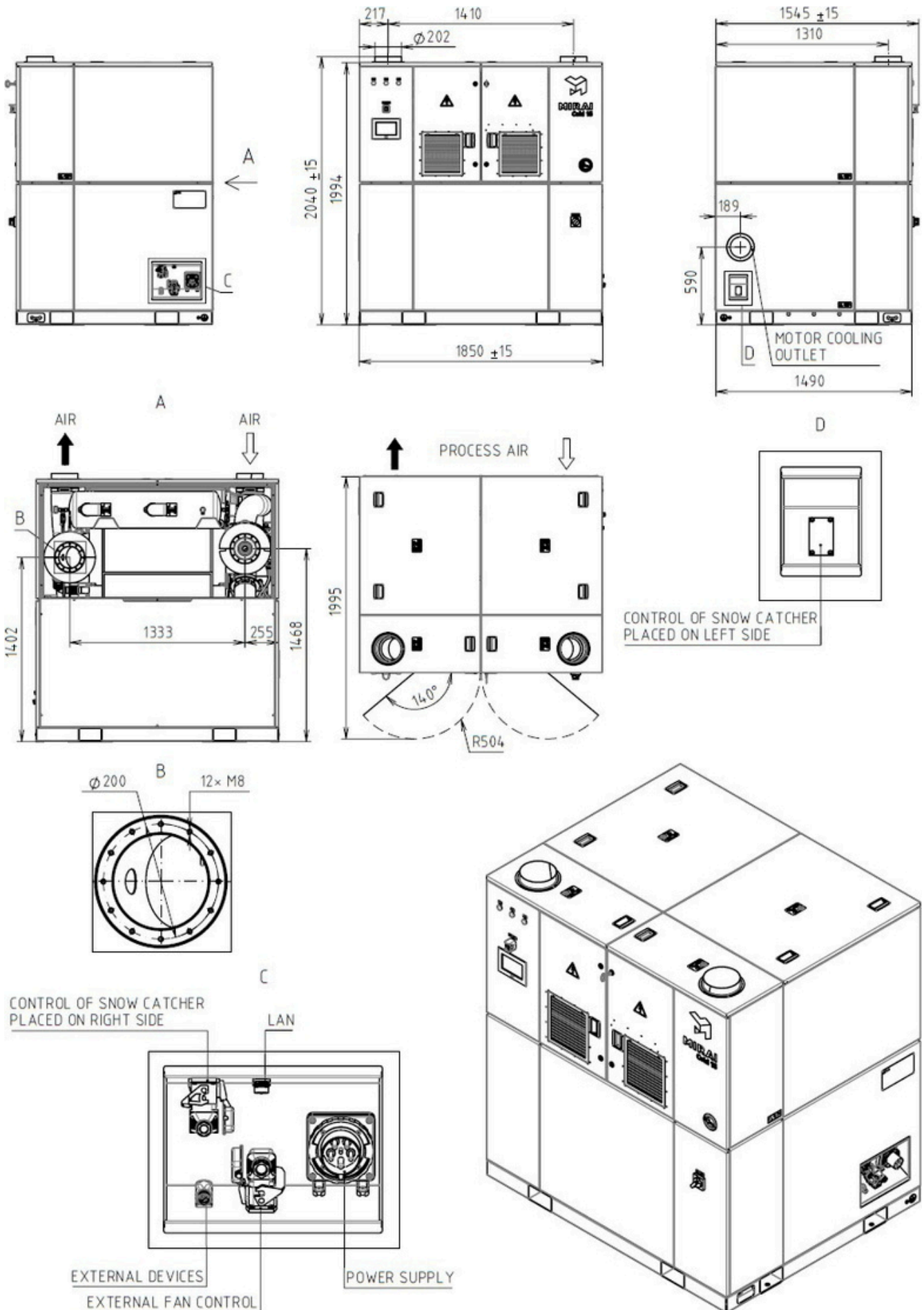
ACOUSTIC SOUND PRESSURE, AT A DISTANCE OF 1 M FROM <b>RM</b>	Maximum 75 dB
CONTROL PANEL	7" color touch screen display, data record, temperature control
CONTROL SYSTEM	KEB system compatible with digital communication protocols ProfiNET, EtherCAT, EtherNET/IP, and Powerlink
SAFETY PROTECTION	High pressure protection, water supply cut-off protection, over-current protection, phase failure protection, high temperature protection, sensor failure protection
PIPING MATERIAL	Stainless steel
CASE MATERIAL	Steel
MACHINE DIMENSIONS (L x W x H)	154.5 x 185x 204 cm (± 1.5 cm)
MACHINE WEIGHT	2050 kg (± 50 kg)
TECHNICAL REQUIREMENTS FOR OPERATION	Ambient temperature limits in mechanical room +5 °C to +35 °C or canopy in case of external installation
OPTIONAL ACCESSORIES	Remote monitoring system

#### POWER REQUIREMENTS

STANDARD POWER SUPPLY ***	~3 PE+N, 400 V, 50 Hz
NOMINAL CURRENT	42 A
MAXIMUM CURRENT	63 A

\* At set temp point and cooling air temp. +12 °C  
 \*\* For possibility of other cooling air range, contact MIRAI  
 \*\*\* For possibility of other power supply options, contact MIRAI  
**RM** – Refrigeration machine

Performance is nominal and individual units may vary. The efficiency of each refrigeration unit will depend on the specific operating conditions.

**DIMENSIONS**


**DIMENSIONS OF SNOW CATCHER WITH SNOW TRAY**
